Fourier Transform Infrared Spectrophotometer

Surpassing General-Purpose Instruments in Sensitivity and Performance

Easy-to-Use, Advanced Software: LabSolutions IR

Broader Range of Applications

The IRAffinity-1S is a compact Fourier transform infrared spectrophotometer that is housed within an elegant form. The interferometer is continuously optimized by a dynamic alignment mechanism, and a built-in auto dryer helps ensure ease of maintenance. The IRAffinity-1S offers the high S/N ratio (30,000:1, 1-minute accumulation, neighborhood of 2,100 cm⁻¹, peak-to-peak), a maximum resolution of 0.5 cm⁻¹, and compact dimensions. Furthermore, the high-performance LabSolutions IR software, which emphasizes operability, and analysis support programs (Contaminant analysis program and Pharma Report program) make it easier to perform data processing and analysis.
Applicable to Various Fields

IRAffinity-1S: Meeting the Needs of a Wide Range of Analyses

Fourier transform infrared spectrophotometers are used in numerous fields and applications; some of the most common ones are listed below. The IRAffinity-1S is a highly effective tool for these types of analyses*.

* Appropriate accessories and software for analysis are required in addition to the IRAffinity-1S.

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</thead>
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<td><strong>Chemicals and Polymers</strong></td>
<td>• Raw material identification tests</td>
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<td>• Qualitative analysis of plastics and rubber</td>
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<td>• Identification of functional groups of synthetic products</td>
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<td>• Analysis of surface preparation agents</td>
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<td>• Analysis and thickness measurement of thin films</td>
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<td></td>
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<td><strong>Electricity, Electronics, and Semiconductors</strong></td>
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<td>• Quantitative analysis of hydrogen concentration in nitride film</td>
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<td>• Quantitative analysis of hydrogen concentration in amorphous silicon</td>
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<td>• Analysis of contaminant</td>
</tr>
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<td></td>
<td>• Failure analysis</td>
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Surpassing General-Purpose Instruments in Sensitivity and Performance

The IRAffinity-1S incorporates a high-throughput optical element and a dynamic alignment mechanism. These features allow the user to experience a level of performance that surpasses that of general-purpose instruments.

**Highest S/N Ratio in Its Class: 30,000:1**

Through the incorporation of a high-energy ceramic light source, a temperature-controlled, high-sensitivity DLATGS detector, a high-throughput optical element, and the optimization of the electrical system and optical system, the IRAffinity-1S achieves the highest S/N ratio in its class.

**Highly Stable Interferometer Achieved with Dynamic Alignment Mechanism**

The state of interference in an FTIR instrument is extremely delicate, and the interferometer must be controlled with high precision. With the IRAffinity-1S, the moving mirror is run very smoothly and precisely by a flexible joint system (FJS), and the interferometer is optimized and stabilized by an improved dynamic alignment mechanism. This makes it possible to perform measurement in a stable state with a short warming-up time.

**Dynamic Alignment Mechanism (JPN patent No. 3613171)**

The state of interference of the He-Ne laser used for sampling by the interferometer is continuously monitored and compared with the state under the optimum conditions previously recorded by the system. The difference between these states is calculated by an advanced digital signal processor, and the inclination of the fixed mirror is changed continuously in order to eliminate any difference. This feedback is even provided during sample measurement. There is also an automatic adjustment for the interferometer that performs this operation.
Easier Maintenance

Ease of Maintenance Ensured by Built-in Auto Dryer

Beam splitters in the interferometers of FTIR instruments are susceptible to humidity. In order to maintain the long-term stability of the interferometer, the beam splitter must be protected. In the IRAffinity-1S, the interferometer is airtight and incorporates a unique internal auto dryer.

Measures Taken to Protect the Optical Element in the Interferometer

- The interferometer has an airtight structure.
- Moisture inside the interferometer is continuously removed by an auto dryer.
- The beam splitter is coated with a moisture-resistant protective film.

Principle of the Auto Dryer

The IRAffinity-1S incorporates an auto dryer that electrolytically removes the moisture inside the interferometer using a solid polymer electrolyte membrane.

- When porous electrodes are attached to a solid polymer electrolyte membrane and direct current is applied, moisture on the anode side (i.e., the desiccation side) dissociates into hydrogen ions and oxygen.
- The hydrogen ions travel through the solid polymer electrolyte membrane and reach the cathode side (i.e., the moisture discharge side).
- At the cathode, the hydrogen ions react with oxygen in the air to form (gaseous) water vapor, which is released outside the interferometer.

Anode (desiccation side)

\[ H_2O \rightarrow 2H^+ + \frac{1}{2}O_2 + 2e^- \]

Cathode (moisture discharge side)

\[ 2H^+ + \frac{1}{2}O_2 + 2e^- \rightarrow H_2O \]
Continuous Monitoring and Reporting of Instrument Status

Increased Reliability Achieved by Instrument Monitoring

In order to increase reliability, not only does the IRAffinity-1S execute self-diagnosis at initialization, it also monitors the state of the instrument during operation. It is also possible to check basic performance using a validation program that is incorporated as a standard feature.

Sequential Display of Diagnostic Results

The IRAffinity-1S executes self-diagnosis at instrument initialization, in which it checks the electrical, signalling, and optical systems. If the interference conditions are poor, they are adjusted and optimized using the dynamic alignment mechanism. Additionally, the light source, the He-Ne laser, humidity, information related to accessories, and the auto sample changer settings are continuously monitored by the status monitor function. If accessories are installed, they are automatically identified, and the optimum measurement conditions are set*.

These diagnostic and monitor results are recorded in logs.

*Only when QuickStart accessories are installed.

Validation Program

The IRAffinity-1S is equipped with a validation program that complies with the European and Japanese Pharmacopoeias and with ASTM (American Society for Testing and Materials). This validation program checks the basic performance of the instrument using a polystyrene film, and creates reports of the results.

- Test Items Complying with the European, Japanese, and Chinese Pharmacopoeias
  - Shape and intensity of a power spectrum
  - The following items for a polystyrene spectrum:
    - Resolution
    - Wavenumber accuracy
    - Wavenumber reproducibility
    - Transmittance (absorbance) reproducibility
  - Test items for ASTM (ASTM 1421 Level Zero)
    - Energy intensity test based on power spectrum
    - Noise test based on 100% transmittance spectrum
    - Reproducibility test based on polystyrene spectrum
LabSolutions IR, a member of the LabSolutions family, has been optimized for network applications, includes an extensive library of spectra, and features a high-performance search function. In addition, Macro functions provide automation and labor savings.

New Generation of Workstation
Fast, Easy-to-Use LabSolutions IR Series Software

LabSolutions IR easily executes FTIR operations such as scanning, data manipulation, quantitation, reporting, saving, user administration, and more. High-level administrative functions and a variety of data manipulation functions provide for an easier, more user-friendly analysis environment. In addition, numerous optional programs are available to address all modern laboratory needs.

Run Dedicated LabSolutions IR Programs or Windows Applications Easily with the Dedicated LabSolutions IR Launcher.

LabSolutions IR includes a number of dedicated programs, including Postrun, Spectrum, and Quantitation, which are easily launched using the LabSolutions IR Launcher. In addition, macro programs and Windows applications can be registered with the LabSolutions IR Launcher for quick and easy start-up.

Excellent Features of LabSolutions IR Series

Network Features
- High-level security and user administration functions.
- Suitable for ERES regulations such as FDA 21 CFR Part 11, PIC/S, and more.
- Management of FTIR as well as LC and GC data by the server on a network. With terminal service, LabSolution IR can be controlled from a client PC without installing LabSolutions IR on it.

Extenes Spectra Library and High-Performance Search Function
- Features a library containing approximately 12,000 spectra.
- Enables high-quality searching with standard libraries.
- High-performance search methods, including Spectral, Text, Combination, and Peak searches.
- Shimadzu’s unique search algorithm provides precise search results.

Macro Program Functions Provide Automation and Labor-Savings
- Simply align steps to create a Macro program.
- Automated identification tests and contaminants analysis.

Programs
- Postrun, Spectrum, Quantitation, Photometric, Time course (option), Mapping (option)
- All of the Postrun and measurement programs have a common Main toolbar, Menu, Measurement toolbar, Tree view, and Log window. The operation of each program is also similar, providing a familiar feel no matter what task you are working.

Reporting
- Easy printing using the ViewPrint function and Free-layout reports.

Data Manipulation
- A wide variety of data manipulation functions, including Advanced ATR correction and Kubelka-Munk conversion, and quantitation functions, such as the multi-point calibration curve method and CLS method, are standard.
Solutions Achieved with LabSolutions IR Series

Designed to solve problems that can arise in laboratories!

Provides a Comfortable Operating Environment
- Analysis is possible from PCs other than the analysis PC.
- An enormous quantity of data can be quickly searched.

Safe and Secure Data Management
- Database management prevents mistakes.
- Solid security

Control and Analysis are Possible from PCs Other than the Analysis PC
With LabSolutions CS, equipment can be accessed freely, from any location, while maintaining security. For example, before starting an analysis, the equipment can be operated from a PC in the laboratory. After analysis starts, a PC in the office can be used to confirm operating status and analyze the data. This improves the efficiency of analysis status monitoring, report creation and other procedures.

More Efficient Managerial Procedures
- System information, including data and users, is integrated with a server.
- Pertinent information is managed for every project.

Total Support for Regulatory Compliance
- Support functionality for CSV (IQ/OQ validation) procedures.
- With terminal service, the configuration management of LabSolutions software in a client PC is unnecessary.

Database Management Prevents Mistakes
With LabSolutions DB and CS, the analysis data is managed securely by the database. Overwriting, deletion and other mistakes typical of data file management do not occur. In addition, when postrun analysis is performed using the acquired data, postrun analysis data revision numbers are automatically assigned, preventing the accidental overwriting of raw data.

System Information, Including Data and Users, Is Integrated with a Server
Currently, since user information is managed for every PC, as the number of PCs increases, so too does the burden on the administrator. LabSolutions CS provides integrated server-based management of user information. As a result, user management is not required individually for each PC, reducing the administrator’s time and effort.

Data backup is also important. Since the data can be managed with a server, data does not remain in each PC. It can be stored on the server or saved to media such as a DVD. The data can be referred to directly, without returning to the original database. (Restoration unnecessary).

Solid Security
An audit trail to ensure the reliability of data and document e-mail transmission functions when any event occurs in the system can be set up.

User accounts are managed using passwords, where password length, complexity and term of validity must satisfy specified requirements.

It is also possible to set lockout functions to prevent illegal access, and set a registered user’s deletion and change.

In addition, a box can be selected to prevent overwriting a data file, and outputting an item to a report can also be performed.
Three LabSolutions IR Versions to Support All Your Needs

LabSolutions IR
LabSolutions IR is a File Based FTIR Control and Analysis Software. This blended software package incorporates the improved software from IRsolution with LabSolutions’ administration functions. The software is designed to improve operation and data processing for a more user-friendly environment. LabSolutions IR can also be connected with the conventional CLASS-Agent system.

LabSolutions DB IR
LabSolutions DB IR allows for Secure Data Management by integrating a data management function with LabSolutions IR. Compliant with ER/ES regulations, the software is optimally configured for customers using a PC. It is recommended for facilities that do not require network connections and want to be ER/ES compliant.

LabSolutions CS
LabSolutions CS is Freely Accessible to the Analysis Network, eliminating the need for connecting a PC to the instrument. Since all the data is managed on a server, LabSolutions CS can be read from any personal computer on a network. With terminal service, LabSolutions IR can be controlled from a client PC without installing LabSolutions IR on it. It is recommended for facilities that have a large number of users, manage data in a database, and want to be ER/ES compliant.

<table>
<thead>
<tr>
<th>Name</th>
<th>LabSolutions IR</th>
<th>LabSolutions DB IR</th>
<th>LabSolutions CS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Data management method</td>
<td>Measured data files are saved and managed in folders on the PC.</td>
<td>Measured data files are saved and managed in the LabSolutions database.</td>
<td></td>
</tr>
<tr>
<td>Data references</td>
<td>The software references files on drives or in folders on the PC.</td>
<td>The software references files in the database.</td>
<td></td>
</tr>
<tr>
<td>LabSolutions database</td>
<td>Unavailable (The database resides on a local PC)</td>
<td>Available (The database resides on a server)</td>
<td></td>
</tr>
<tr>
<td>CLASS-Agent database</td>
<td>Available (Option)</td>
<td>Unavailable (The contents of the CLASS-Agent database can be transferred to the LabSolutions database.)</td>
<td></td>
</tr>
<tr>
<td>User administration</td>
<td></td>
<td>Available</td>
<td></td>
</tr>
<tr>
<td>Rights group administration</td>
<td></td>
<td>Available</td>
<td></td>
</tr>
<tr>
<td>Project administration</td>
<td>Unavailable</td>
<td>Available</td>
<td></td>
</tr>
<tr>
<td>Standalone/network</td>
<td>Either can be used.</td>
<td>Only the standalone configuration can be used.</td>
<td>Only databases on the network can be used. LabSolutions IR data can be viewed using the database manager on a PC set up for viewing purposes. Note that LabSolutions IR must be installed on the PC used for viewing.</td>
</tr>
<tr>
<td>Data backup</td>
<td>Performed on a file-by-file basis using Windows Explorer.</td>
<td></td>
<td>Performed for each database.</td>
</tr>
</tbody>
</table>
Extensive Spectra Library and a High-Performance Search Function

Features a library containing approximately 12,000 spectra. Enables high-quality searching with standard libraries.

Approx. 12,000-Spectra Library

A wide variety of libraries, including Shimadzu’s unique libraries, reagents, polymers and more, is included standard. Searching with standard libraries provides high-quality search results without purchasing extra libraries.

High-Performance Search Functions

Obtain high-quality search results with four high-performance search methods (spectral search, peak search, text search and combination search) and a library containing 12,000 spectra. Libraries created on IRsolution and HYPER-IR and commercial libraries such as Sadtler and S.T. Japan can also be used. Simply dragging spectra into a library creates a user library. In addition, editing spectral information or deleting a spectrum is very easy.

Other Optional Libraries

- Tap Water/Food Contaminant Library
  This is Shimadzu’s latest original library. It is an effective tool for analyzing contaminants in tap water and food. In addition to containing information on actually sampled contaminants and information about commercially available water supply maintenance parts, the library also includes X-ray fluorescence profiles (PDF files) and significantly improves the accuracy of contaminant searches. Unlike existing libraries, this contains data on mixed compounds and incorporates all the depth of knowledge and wide experience needed to make qualitative assessments.

- Thermal-Damaged Plastics Library*)
  Unlike existing libraries, this library contains data of degraded plastics that have been oxidized by heating. The library demonstrates its effectiveness when the contaminants include degraded substances, as is often the case.

* The library was compiled by Shimadzu Corporation from spectra measured and acquired by the Hamamatsu Technical Support Center, Industrial Research Institute of Shizuoka Prefecture.
Contaminant Analysis Program

By combining Shimadzu’s own algorithms (patent pending) with that of library spectra for common contaminants, this program identifies contaminants with a high degree of accuracy. Reports are automatically created after analysis, thereby reducing post-processing time to a few seconds.

With automated reporting, this easy-to-use program allows operators with little FTIR knowledge to perform analysis easily.

4 features of the Contaminant analysis program

- Contains spectra for over 500 highly-selected inorganic substances, organic substances, and polymers that are often detected as contaminants in Shimadzu’s Analytical Applications Department.

- Allows automation of the process, including searching, judgment evaluation, and report creation.

- Incorporates algorithms that focus on spectral characteristics, rather than performing simple spectrum searches.

- Major and Minor components are found and their ranks are displayed.
Automation and Labor-Savings with Macro Program Functions

LabSolutions IR automates routine work, such as scanning, data manipulation, reporting, identification tests, and contaminants analysis. Launch programs from the Launcher or your PC desktop.

With LabSolutions IR, the following analysis operations can be automated for more labor-saving by using macro programs.

- **Routine tasks: Measurement, peak detection, and printing**
  - Common routine tasks for IR analysis performed with just one click
  - Identification tests for Pharmacopoeia and Food Additives standards

- **Japanese Pharmacopoeia and food additive identification tests**
  - Automate pass/fail judgment of test samples

- **Contaminant analysis**
  - Easy and quick contaminant analysis. Just a few seconds until the results are output

- **Validation program that complies with the Japanese, European, Chinese, and United States Pharmacopoeias, and with ASTM standards**
  - Easy undertaking of instrument inspections in accordance with official regulations

Easy Macro — Just a Single Click Launches Routine Work

The "Easy Macro" function will create macros that are suitable for routine work, particularly when repetitive operations are used. The macro builder allows macros to be constructed by simply selecting and aligning operations from a list. Once constructed, the macros can be registered with the Launcher and desktop for quick execution. Operators who are not familiar with FTIR can easily operate the instrument.

**Easy Macro Operations**

- Initialization of FTIR, configuration of scan parameters, spectrum measurement
- Data manipulations, search, quantitation, printing
- Repeat measurements, displaying messages, alarm sounds, external program execution

![Easy Macro Operations Diagram](image-url)
Identification Tests
Two methods are used for Identification tests; a method performed in accordance with tests specified in the Pharmacopoeia and other standards, and a method using spectrum matching for judgments.

Identification Testing Program
This program makes pass/fail judgments for test samples based on verification methods as described in the Pharmacopoeia and standards in each country such as “Infrared Spectrophotometry” in the Japanese Pharmacopoeia and Food Additive Standard.
In addition to identification tests for pharmaceutical and food products identification tests, the program can also be used for incoming inspections and pre-shipment inspections.

4 features of the Identification test program

- Prints out the spectra for standards and samples in order to facilitate easy comparison.
- Calculation of the differences between the peak wavenumbers for standards and samples, differences in intensity ratios between peaks, pass/fail judgments, and print out of reports.
- Detection and printing just the peaks that are specified for pass/fail judgment.
- Spectra of 57 samples on Japanese Standards of Food Additives are stored in LabSolutions IR.

Purity Judgement
The Purity Judgement calculates the similarity (Purity) between a reference spectrum and a test spectrum, and judges Pass or Fail. It judges similarity of spectra in a quantitative way.
Further LabSolutions IR Features

LabSolutions IR is network-enabled and features extensive libraries, high-performance search functions, and Macro functions for automation and labor-saving, but that’s not all. It is also loaded with a variety of functions that enable infrared spectrometry to be performed easily, conveniently, and reliably.

Spectrum Measurement

Large and Easy-to-See Measurement Buttons
Large, easy-to-see buttons are available for spectrum measurement and other measurement programs. These buttons turn green if measurement is enabled, and when clicked, the measurement will start. Particularly when ATR attachments are used, background measurement and sample measurements can be started directly while performing monitoring measurements. The time remaining until the end of the measurement is also displayed.

Postrun Analysis

Rich Data Processing Functions
LabSolutions IR incorporates various data processing functions needed for spectral analysis. In addition to simple operations on data and constants and operations between data, such as addition, subtraction, multiplication, and division, it also includes special data processing functions such as advanced ATR correction and Kubelka-Munk conversions. The two most recently data processing operations are displayed in the main toolbar, so frequently used data processing functions can be easily selected.

Photometric Measurement
This program is used to read the absorbance, transmittance, peak heights, peak areas, and their ratios at specific wavenumbers. Then the read values can be entered in various formulas to perform calculations. It is also possible to specify threshold values for pass/fail judgments. These features are convenient for calculating saponification, reaction ratios, component ratios, and so on.

* Only spectra are saved in the CLASS-Agent database. Mapping data, Time course data, Calibration curve and Quantitation result tables cannot be stored.
Quantitative Measurement
Calibration curves are created based on the spectral peak height, peak area and intensity ratio of samples with known concentrations. The concentration of the unknown sample is then calculated by fitting its spectrum to the calibration curve. The calculated concentration can be then substituted into various formulas to perform further calculations. It is also possible to specify threshold values for pass/fail judgments.

* Only spectra are saved in the CLASS-Agent database. Mapping data, Time course data, Calibration curve and Quantitation result tables cannot be stored.

Report Creation and Printing

Easy printing using the ViewPrint function
Format the data in the window and click [ViewPrint] on the main toolbar. The data is printed as displayed in the window.

Easy-to-Create Report Formats
A flexible printing layout can be created simply by dragging and dropping layout items. Items that you drag and drop can be checked without switching to print preview. The layouts created can be saved as report templates and assigned to an analysis window.
Software Options

LabSolutions IR incorporates data processing functions such as Advanced ATR correction and Kubelka-Munk conversion, quantitation functions such as the multi-point calibration curve method and the CLS method, as well as the spectral searching function as standard features. However, adding the following optional software products makes it possible to further increase the application range.

LabSolutions IR

**Time course software**  
(P/N 206-74558-91)

The time course program is used to collect spectra in regular intervals and creates a time course dataset used to follow reactions as a function of time. Changes in peak height and peak area can be used to calculate values related to reaction kinetics. Time course information is saved and displayed in 3D (bird’s eye view) or in a contour plot. It can be recalculated by modifying parameters.

The scan interval is dependent on resolution, number of scans and mirror speed. The fastest speed under a 16cm⁻¹ resolution and a mirror speed of 9mm/s is 7 seconds for 1 accumulated scan. Maximum measurement time is 48 hours but it depends on scan parameters. The time course software includes a 3D Processing program.

LabSolutions IR

**Mapping program**  
(P/N 206-74559-91)

The Mapping software allows one to map absorption information on a sample surface as a function of position when using the Shimadzu AIM-8800 Infrared Microscope.

Mapping parameters, such as the mapping range, the scan intervals, and the background positions, can be set on the composite images. Area mapping, line mapping and random mapping modes are supported.

In addition to mapping in the conventional transmittance and reflectance modes, micro-ATR mapping with an optional ATR objective is also available. From the acquired mapping data, it is possible to extract spectra and to perform calculations for functional-group mappings for specific peaks. The data can be displayed as 3D images or contour plots, or in spectral overlay mode.

Mapping program includes a 3D Processing program.

LabSolutions IR

**3D processing program**  
(P/N 206-74563-91)

The 3D processing program offers the following functionality:

- **Changes the method of displaying data**
  - Data can be displayed in bird’s eye view (3D), as an intensity distribution or using contour lines, as a spectral overlay, or rotated.

- **3D data processing**
  - Changes at specific wavenumbers can be isolated.
  - Functions include data extraction, data points thinning, smoothing, zero-baseline, background correction, normalization, log conversion, first- or second-order derivative, and ATR correction.

- **Creation of 3D data from spectra**
  - Spectra measured at fixed intervals, such as by repeated measurements, can be arranged consecutively to create 3D data.

* The 3D processing program cannot control mapping measurements of AIM-8800 series infrared microscopes.*
**LabSolutions IR**

**Curve-Fitting (Peak-Splitting) program**

(P/N 206-74561-91)

Usually, absorption bands in infrared spectra consist of overlapping peaks. The curve-fitting (peak-splitting) program can be used to separate absorption bands into individual peaks, separate peaks that have been influenced by hydrogen bonding, and identify the peaks of functional groups that are hidden by absorption bands. Six types of curves, such as Gaussian, Lorentzian, and Gaussian+Lorentzian, are available for separation analysis. The curve can be selected in accordance with the form of the peaks in the absorption band. The separated component peaks are displayed together with the resultant spectra, making it possible to accurately evaluate the separation.

**LabSolutions IR**

**PLS Quantitation program**

(P/N 206-74560-90)

PLS (partial least squares) quantitation is a chemometrics method that, like multiple linear regression analysis, is widely used for the simultaneous quantitation of multiple components. The PLS quantitation program incorporates PLS I and PLS II methods. It is possible to display calculation values based on input values. PLS factors are based on *PRESS* values, loading vectors, and score values. Analysis can be performed on the regression equations obtained with the PLS method.

**CLASS-Agent connection kit**

(P/N 206-74557-91)

This is a program to connect LabSolutions IR (File edition) to the CLASS-Agent system. Spectra collected using LabSolutions IR are managed in an existing CLASS-Agent database. The database enables data management for the entire recording life cycle, which consists of the creation (measurement), inspection, approval, storage, browsing, backup, and disposal of analysis data. CLASS-Agent Manager and Public Agent are required.

* Only spectra are saved in the CLASS-Agent database. Mapping data, Time course data, Calibration curve and Quantitation result tables cannot be stored.

**LabSolutions IR**

**Macro platform**

(P/N 206-74562-91)

The Macro Platform is required to run the customized macro programs created by Shimadzu (for a fee). If, for example, you wish to perform routine work in which certain functions are used in a pre-determined order, or you wish to run an automatic measurement system in combination with an auto sample changer, please contact your SHIMADZU representative for details.

**Tapwater Contaminant/Food Contaminant Library**

(P/N 206-30390-91)

This is Shimadzu’s latest original library. It is an effective tool for analyzing contaminants in tap water and food. In addition to containing information on actually sampled contaminants and information about commercially available water supply maintenance parts, the library also includes X-ray fluorescence profiles (PDF files) and significantly improves the accuracy of contaminant searches. Unlike existing libraries, this contains data on mixed compounds and incorporates all the depth of knowledge and wide experience needed to make qualitative assessments.

**Thermal-Damaged Plastics Library**

(P/N 206-33039-91)

Unlike existing libraries, this library contains data of degraded plastics that have been oxidized by heating. The library demonstrates its effectiveness when the contaminants include degraded substances, as is often the case.

* The library was compiled by Shimadzu Corporation from spectra measured and acquired by the Hamamatsu Technical Support Center, Industrial Research Institute of Shizuoka Prefecture.
A Wide Range of Accessories

If an accessory is installed in the sample compartment, the name and identification (machine) number of the installed accessory is displayed in IRsolution.
In addition to being displayed on the status monitor, it is also recorded in the log file.
The optimum measurement parameters for the installed accessory are automatically set.

This is a series of horizontal ATR accessories integrated with sample compartments.
The ease of purging has been improved, and there is no concern with dust entering the IRAffinity-1S sample compartment.

MIRacle 10 (P/N 206-74127-xx)

This is a single-reflection ATR accessory. To measure the spectrum of a liquid, simply drip it on the prism. To measure the spectrum of the surface of other samples, clamp them firmly on the surface of the prism. Large samples (with a large surface area) can be measured without cutting them. The incidence angle is 45°.
Select from three types of prism: ZnSe, Ge, and diamond/ZnSe. Also, select whether the respective prism is equipped with a pressure sensor. The Ge prism is ideal for samples with a high refractive index.

GladiATR 10 (With pressure sensor P/N 206-74128-93)

This is a single-reflection ATR accessory. Since the prism is made solely of diamond, it is capable of measuring spectra up to 400 cm⁻¹. To measure the spectrum of a liquid, simply drip it on the prism. To measure the spectrum of the surface of other samples, clamp them firmly on the surface of the prism. The incidence angle is 45°. Select whether the prism is equipped with a pressure sensor. The Ge prism is ideal for samples with a high refractive index.

HATR 10 (P/N 206-74126-91)

This is a horizontal ATR accessory. There are prisms for liquids and solids. To measure the spectrum of a liquid sample, simply drip it on the prism. To measure the spectrum of the surface of film and rubber samples, clamp them firmly on the surface of the prism. The incidence angle is 45°, and the number of reflections is 10.
The ZnSe prism is included as standard, but the Ge prism is ideal for samples with a high refractive index.
**ATR-8000A** *(P/N 206-62303-91)*

This accessory obtains spectra for the surfaces of film-like samples that are clamped firmly on the surface of a prism. Incidence angles of 30°, 45°, and 60° can be selected. The KRS-5 prism is standard. A Ge prism is also available for samples with a high refractive index.

* ATR spectra similar to transmittance spectra are produced by ATR correction.

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**DRS-8000A** *(P/N 206-62301-58)*

Although powder samples are mixed with KBr, as with the KBr pellet method, they are analyzed in their original state. It is not necessary to create pellets. For plastic moldings, part of the surface is scraped off with the emery paper attached to the SiC sampler *(P/N 200-66750)*, and the powdered sample formed on the paper is analyzed. Diffuse reflectance spectra that are similar to transmittance spectra are produced by Kubelka-Munk conversion.

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**SRM-8000A** *(P/N 206-62304-91)*

A specular reflectance accessory with a 10° incidence angle is used for the analysis of thin films on a metal plate with a mm order of thickness. In the case of mirror-like plastic samples, the light specularly reflected from the sample surface is measured. Specular reflectance spectra that are similar to transmittance spectra are produced by Kramers-Kronig analysis.

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**RAS-8000A** *(P/N 206-62302-91)*

A high-sensitivity reflection measurement accessory with incidence angles of 70° and 75° is used for the analysis of thin films on a metal plate with an nm order of thickness. Using it in combination with the GPR-8000 infrared polarizer *(P/N 206-61550)* enables measurement with an even higher level of sensitivity.
Accessories for Automated Analysis

An automatic measurement system can also be configured using an autosampler. The autosampler is controlled by IRsolution.

**ASC-8000T**  (P/N 206-63900)

An auto sample changer that can perform automatic transmission measurement for up to 18 KBr pellets with a diameter of 13 mm. Film holders and cell plates for Nujol mulls are available as options.

**DRS-8010ASC**  (P/N 206-62308)

An automatic diffuse reflectance accessory that can automatically analyze up to 24 powder samples.

**Sample Switcher 21**  (P/N 206-63663-92)

Transmission-type sample switcher that switches between the sample and the background.

* This accessories is not applicable CE marking.

  Please check with your Shimadzu representative for detail.

* An optional ASC cable is required.

Gas cells are used for the analysis of gas samples, and the path length is selected according to the concentration. There are gas cells with short path lengths of 5 or 10 cm, and long path lengths of 10 m or more. Please contact your Shimadzu representative for details on long-path gas cells.

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**Powders**  
**Films**  
**Liquids**  
**Gases**  

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**5-cm Gas Cell**  
**10-cm Gas Cell**  
**Long-Path Gas Cell**

(P/N 202-32006-XX)  
(P/N 202-32007-XX)

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**Gas cells**

Incorporates a bright, optimized optical system and a high-sensitivity MCT detector to enable high-sensitivity measurement. Not only enabling measurement position to be quickly determined, the wide-view camera (optional) and the microscope camera. Enables the wide-area measurement and sample observation. Requires a computer to control the microscope. The microscope will measure the absorption distribution on the surface of a sample and create imaging data when used with the Shimadzu AIM-9000 infrared microscope.

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**Mapping Program**

The mapping program measures the absorption distribution on the surface of a sample and creates imaging data when used with the Shimadzu AIM-9000 infrared microscope. It allows setting of mapping parameters, such as the mapping range, the scan intervals, and the background positions, on the composite image. From the acquired mapping data, it is possible to extract spectra and to perform calculations for specific peaks and functional group analysis. Can be performed in reflection modes and micro-ATR modes. In addition to mapping in the conventional transmittance and reflection modes, the ATR mode is also available, enabling the analysis of various forms of minute samples.

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**ATR Objective (slide-on type)**

This objective lens is used when performing ATR measurements with the AIM-9000 infrared microscope. Using a cone-type prism, this single reflection objective features 15x magnification and a 45-degree mean incident angle. The slide-on type prism makes it easy to switch back and forth between visible observation and infrared measurement.

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**Infrared Microscope AIM-9000**

The sample is taken out, placed on a prism, and firmly secured with the clamp provided. A single-reflection ATR accessory, such as a MIRacle or DuraSampIIR, is useful for the analysis of sample sizes of the order of a few mm. The sample is taken out, placed on a prism, and firmly secured with the clamp provided. A single-reflection ATR accessory, such as a MIRacle or DuraSampIIR, is useful for the analysis of sample sizes of the order of a few mm.

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**Other Accessories**

Accessories for Minute Samples

In addition to Shimadzu genuine accessories, unique FTIR accessories from all over the world can be used with the IRAffinity-1S. Please contact your Shimadzu representative about accessories that are not listed in this catalog. We will provide details on accessories that are available for the IRAffinity-1S.

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**Long-Path Gas Cell**

10-cm Gas Cell  
5-cm Gas Cell  
5-cm cell  
* An optional ASC cable is required.
Accessories for Minute Samples

A single-reflection ATR accessory, such as a MiRacle or DuraSampIR, is useful for the analysis of sample sizes of the order of a few mm. The sample is taken out, placed on a prism, and firmly secured with the clamp provided.

An infrared microscope is useful for the analysis of sample sizes from a few mm down to approximately 10 μm.

In addition to transmission and reflection modes, the ATR mode is also available, enabling the analysis of various forms of minute samples.

Infrared Microscope AIM-9000

(P/N 206-32000-58(Narrow band MCT))

The AIM-9000 incorporates a bright, optimized optical system and a high-sensitivity MCT detector. Not only enabling high-sensitivity measurement of micro samples, but the system has also been automated to ensure all steps involved in micro analysis can be performed quickly and easily.

Features of the AIM-9000

- Incorporates a bright, optimized system and a high-sensitivity MCT detector to enable high-sensitivity measurement.
- Enables reflection/ATR measurements on samples up to 40 mm thick.
- Comes with a digital zoom function of up to 330x magnification using the wide-view camera (optional) and the microscope camera. Enables the measurement position to be quickly determined.
- Includes an automatic contaminant recognition system that automatically determines the measurement position as a standard feature.
- Up to 60 measurement position can be recorded.
- Includes a contaminant analysis program to identify the cause of failures as a standard feature.

Note: In order to use this attachment, an external beam extraction kit (P/N 206-32570-42), an AIM connection kit (P/N 206-32607-42), and accessories for the AIM-9000 (P/N 206-32799-41) are required.

ATR Objective (slide-on type)

(P/N 206-32600-41, ZnSe prism: P/N 206-32601-41)

This objective lens is used when performing ATR measurements with the AIM-9000 infrared microscope. Using a cone-type prism, this single reflection objective features 15x magnification and a 45-degree mean incident angle. The slide-on type prism makes it easy to switch back and forth between visible observation and infrared measurement.

Mapping Program

(P/N 206-98427)

The mapping program measures the absorption distribution on the surface of a sample and creates imaging data when used with the Shimadzu AIM-9000 infrared microscope.

It allows setting of mapping parameters, such as the mapping range, the scan intervals, and the background positions, on the composite visible images. It also supports area mapping and random mapping modes. In addition to mapping in the conventional transmittance and reflectance modes, micro-ATR mapping is also available. (An optional ATR objective is required. It also requires a separate pressure sensor)

From the acquired mapping data, it is possible to extract spectra and to perform calculations for specific peaks and functional group mapping by multivariate analysis.

Other Accessories

In addition to Shimadzu genuine accessories, unique FTIR accessories from all over the world can be used with the IRAffinity-1S. Please contact your Shimadzu representative about accessories that are not listed in this catalog. We will provide details on accessories that are appropriate for specific samples and applications. Also, note that it may not be possible to use the previous FTIR-8000 series accessories. If necessary, please check with your Shimadzu representative.
Specifications

Hardware

<table>
<thead>
<tr>
<th>Interferometer</th>
<th>Michelson interferometer (30° incident angle) Equipped with dynamic alignment system (JPN registration of utility model No. 3116465)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Beam splitter</td>
<td>Germanium-coated KBr</td>
</tr>
<tr>
<td>Light source</td>
<td>High-energy ceramic light source with 3 years guaranteed</td>
</tr>
<tr>
<td>Detector</td>
<td>DLATGS detector equipped with temperature control mechanism</td>
</tr>
<tr>
<td>Wavenumber range</td>
<td>7,800 to 350 cm⁻¹</td>
</tr>
</tbody>
</table>

Software (Labsolutions IR)

<table>
<thead>
<tr>
<th>OS</th>
<th>Microsoft Windows 7 Professional 32bit edition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Interface</td>
<td>USB 2.0</td>
</tr>
<tr>
<td>Programs</td>
<td>Pastrun, Spectrum, Quantitation, Photometric, Time course (option), Mapping (option)</td>
</tr>
<tr>
<td>Manipulation functions</td>
<td>Four Arithmetic Operations, Normalize, Zero Baseline Correction, 3 Point Baseline Correction, Smoothing, Derivative, Cut, Connect, Reduce, Interpolate, Frequency Convert, X Adjust, Time-Temperature Conversion, Peak Pick, Film Thickness, Data Calculation, Purity, Deconvolution, FFT, Kubelka–Munk, ATR Correction, Kramers–Kronig, Atmosphere Correction, 3D Reprocess, 3D Extract, Purity judgement</td>
</tr>
<tr>
<td>Search functions</td>
<td>Spectrum search (based on similarity), peak search, text search, combination search, setting of search conditions, search of user library and commercial library, creation of user library Library of approx. 12,000 spectra of organic compounds, polymers, pharmaceutical products, inorganic compounds, food additives, contaminants, etc. included</td>
</tr>
<tr>
<td>Resolution</td>
<td>0.5, 1, 2, 4, 8, or 16 cm⁻¹</td>
</tr>
<tr>
<td>Mirror speed</td>
<td>4-step selection of 2.0, 2.8, 5, or 9 mm/sec</td>
</tr>
<tr>
<td>Data sampling</td>
<td>He-Ne laser</td>
</tr>
<tr>
<td>Sample compartment</td>
<td>Equipped with automatic accessory recognition mechanism W200 x D230 x H170 mm Center focus</td>
</tr>
<tr>
<td>Power voltage</td>
<td>AC 100/120/220/230/240V, 50/60Hz</td>
</tr>
<tr>
<td>Power Requirements</td>
<td>150 VA for operation, 4 VA for stand by</td>
</tr>
</tbody>
</table>

Quantitative functions

| Multi-point calibration curve method, CLS quantitative method, PLS quantitative method (option), Photometrics, Recalculation function for quantitative and photometric results |

Printing functions

| Report template creation, Printing using report templates, Easy printing using the ViewPrint function (patent pending) |

Validation program

| Complies with Chinese, European, US, and Japanese Pharmacopeias and ASTM |

GLP/GMP support

| Tree-structured audit trail function, Recording of operation logs and data logs (history), Saving by overwriting the same filename is prohibited |

Security functions

| Coordination with Labsolutions security functions, User-group based privilege settings |

File formats

| Files of JCAMP-DX, ASCII, CSV, IRSolution, HYPER-IR can be loaded and saved. |

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