

Solvent-free preparation for MALDI-MS analysis of virgin and recycled polyethylene terephthalate (PET)

Nina Timmer¹, Matthew E. Openshaw², Andreas Baumeister¹, Nils Garnebode¹

(1) Shimadzu Europa GmbH, Duisburg, Germany; (2) Kratos Analytical Ltd, A Shimadzu Group Company, Manchester, UK

1. Introduction

- ◆ Polyethylene terephthalate (PET) is a widely used polymer found in everyday applications, most notably in single-use beverage bottles.¹⁾ Since 2021, taxes have been imposed on non-recycled PET, increasing the demand for efficient methods to differentiate between virgin and recycled PET. This has made rapid and straightforward analytical techniques for PET more relevant than ever.²⁾
- ◆ However, PET presents several analytical challenges due to its poor solubility, complicating analysis using techniques like MALDI (Matrix-Assisted Laser Desorption/Ionization).³⁾
- ◆ The development of solvent-free analytical methods for PET is highly beneficial, as it eliminates the need for environmentally harmful solvents and aligns with growing sustainability standards.

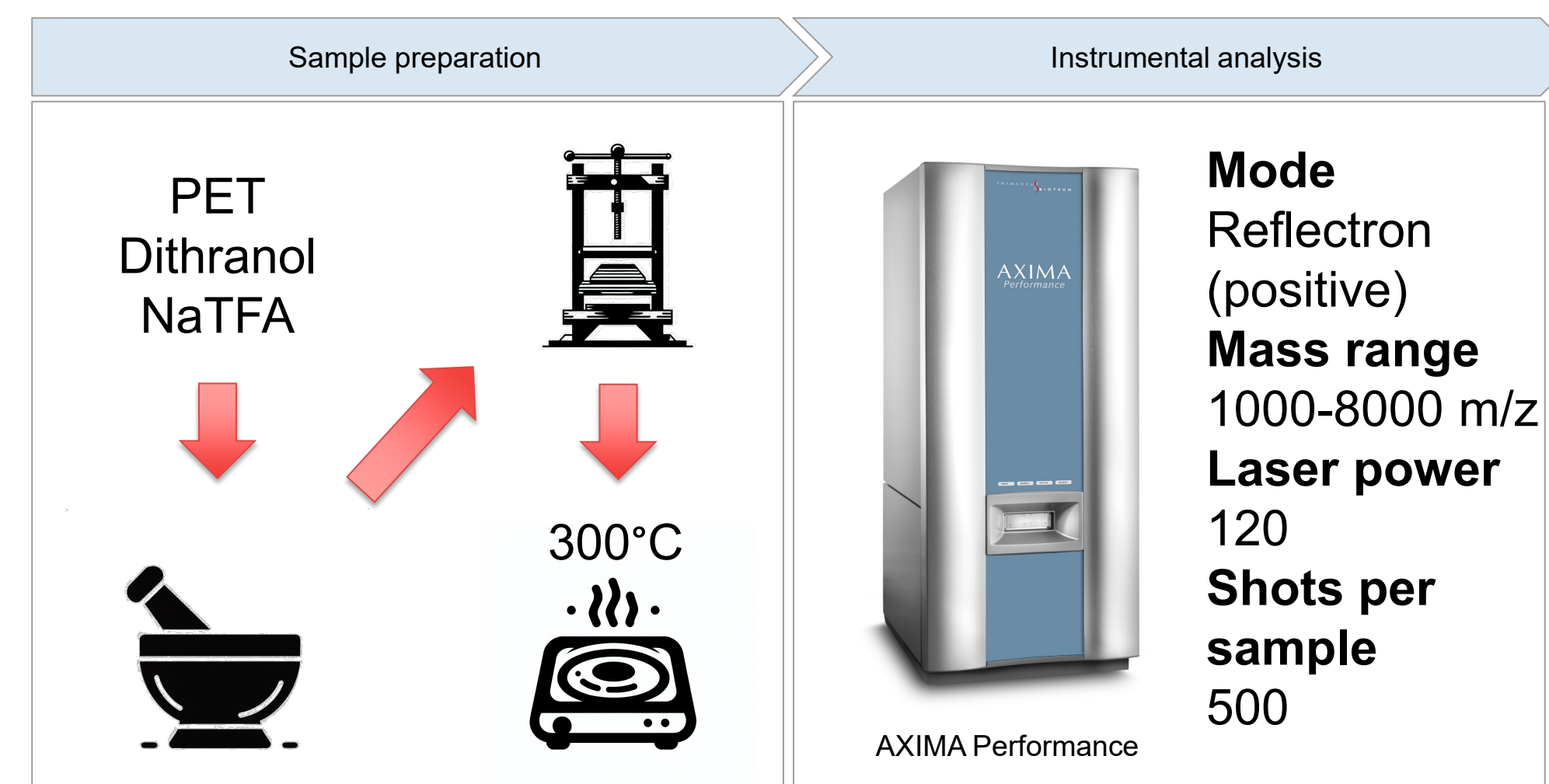


Fig. 1 Workflow of this analysis

2. Methods

- ◆ The PET sample is ground into smaller particles. Subsequently, the sample is weighed along with the matrix (dithranol) and the cation donor (sodium trifluoroacetate (NaTFA)), followed by thorough grinding with a mortar and pestle.
- ◆ After grinding, the sample is pressed and melted at 300°C. The prepared sample is then analysed on an Axima Performance instrument in positive reflectron mode (Fig 1).

3. Results

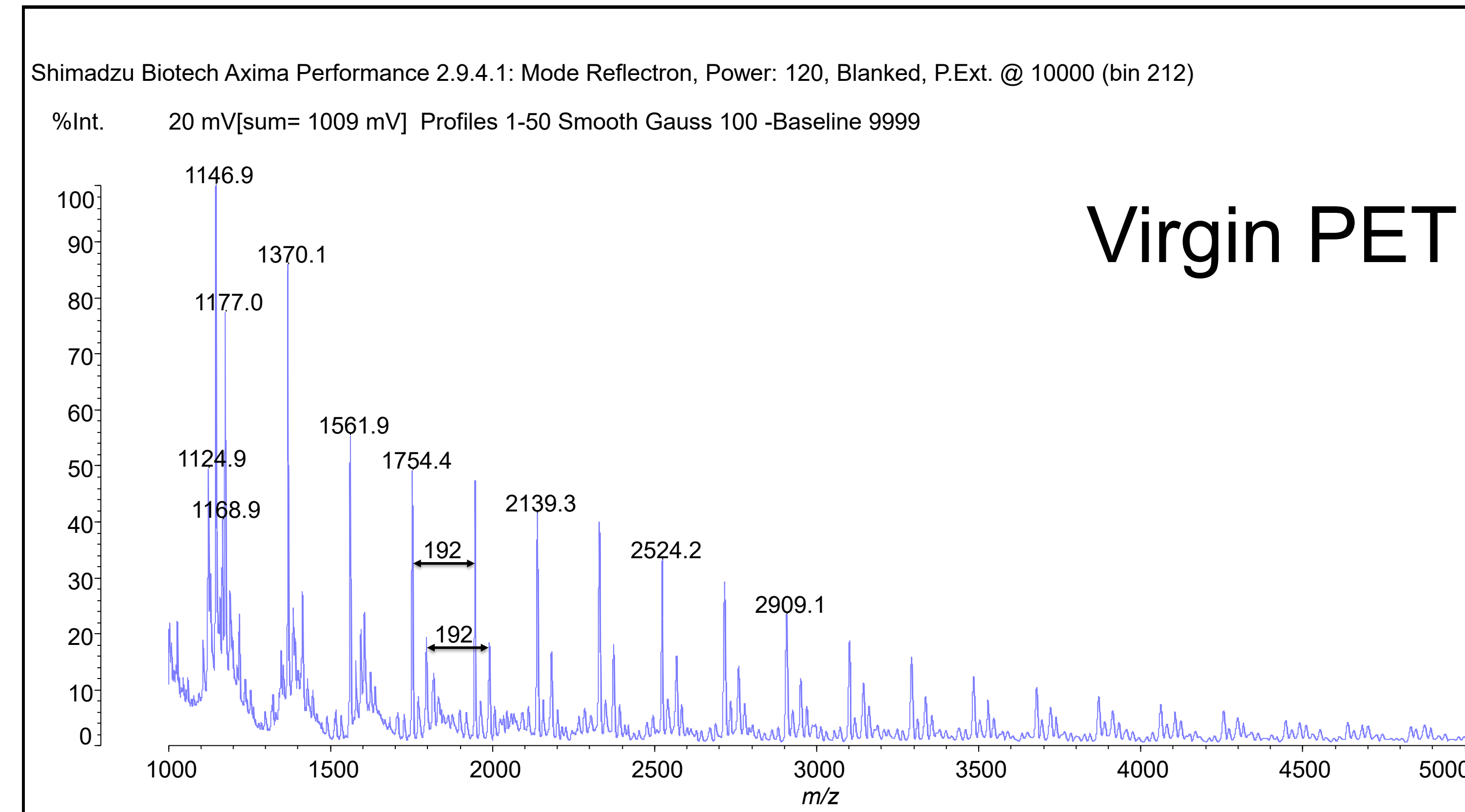


Fig. 2 Spectrum of virgin PET

- ◆ The spectrum of virgin PET (Fig. 2) exhibits a series of consecutive peaks with a separation of 192 mass units, corresponding to the repeating monomeric unit of PET. Additionally, a lower intensity secondary series, separated by 44 mass units from the main series, was also detected. This 44 mass unit difference suggests the presence of an additional carboxyl group within the polymer chain, indicating that the polymer chains possess a carboxyl-functional end group.
- ◆ In the spectrum of recycled PET (Fig. 3), the same peaks detected in the spectrum of virgin PET are also present, suggesting that the primary chemical structure of the polymer is largely preserved during the recycling process. However, the spectrum of recycled PET reveals an additional variation in peak distribution, which indicates the presence of different terminal groups.

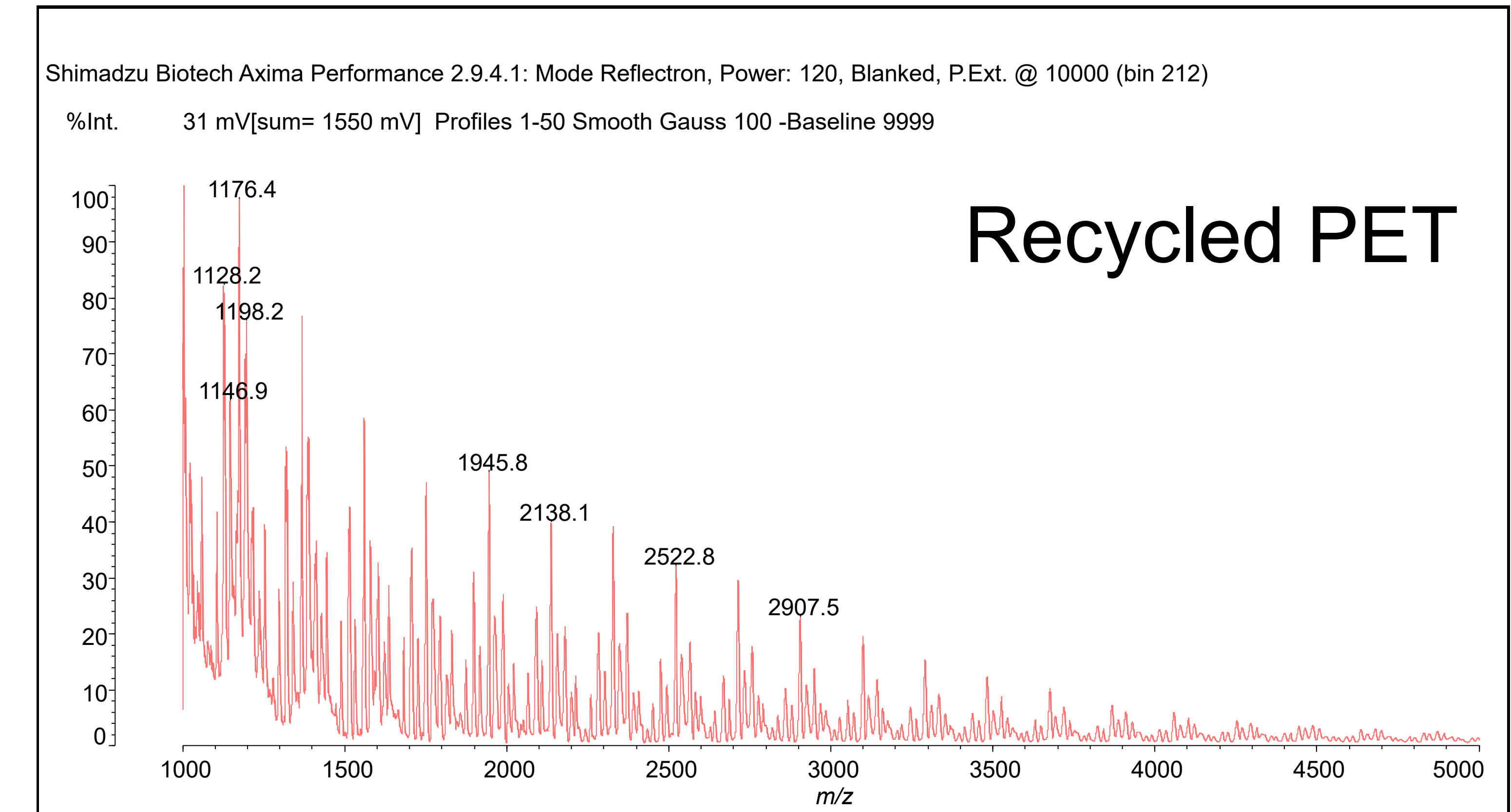


Fig. 3 Spectrum of recycled PET

- ◆ These variations can be attributed to the recycling process, during which polymer chains may undergo scission, resulting in the formation of new end-group functionalities or alterations in the polymer chain structure, as evidenced by the altered peak distribution.

4. Conclusion

- ◆ Using solvent-free preparation methods, PET could be successfully analyzed in its solid phase. This approach is particularly advantageous because PET is difficult to dissolve, making solvent-free techniques highly effective.
- ◆ Furthermore, it was possible to distinguish between virgin PET and recycled PET, demonstrating the efficacy of this analytical method in differentiating between these materials

- ◆ This method can also be effectively adapted for use with other samples that are challenging to dissolve and therefore making it a versatile approach for a variety of difficult materials.

Reference

- 1) Benyathiar, P. et al. (2022). Polyethylene Terephthalate (PET) Bottle-to-Bottle Recycling for the Beverage Industry: A Review. *Polymers*, 14(12), 2366. <https://doi.org/10.3390/polym14122366>
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- 3) Karim, S. S. et al. (2022). Model analysis on effect of temperature on the solubility of recycling of Polyethylene Terephthalate (PET) plastic. *Chemosphere*, 307, 136050. <https://doi.org/10.1016/j.chemosphere.2022.136050>

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